INSTRUCTION MANUAL

Nor277 is a tapping machine for impact noise measurements designed to meet the requirements given in ISO 10140-5:2021, ISO 16283-2:2020, as well as ASTM E492-22 and ASTM E1007-21. The tapping machine has a monitoring system for verification of proper impact frequency and the speed of each falling hammer. The unit is mains operated but may optionally also be powered from internal rechargeable batteries.

The impacts may be remotely switched on/off by the serial interface or from an optional wireless remote control.



Nor277

TAPPING MACHINE

for Building Acoustic applications

Norsonic

Nor277 User Guide – January 2025

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Norsonic AS reserves the right to amend any of the information given in this manual in order to take account of new developments.

If you wish to communicate with us, please feel welcome.

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Caution!

The tapping machine Nor277 is IP40 protected.

For indoor use only!

The unit must be protected from rain and dust.

Moving parts!

Never move the unit while it is running.

Set the On/Off switch to Off position before making any check of hammer height or adjustments to the unit.



Thank you for choosing Norsonic.

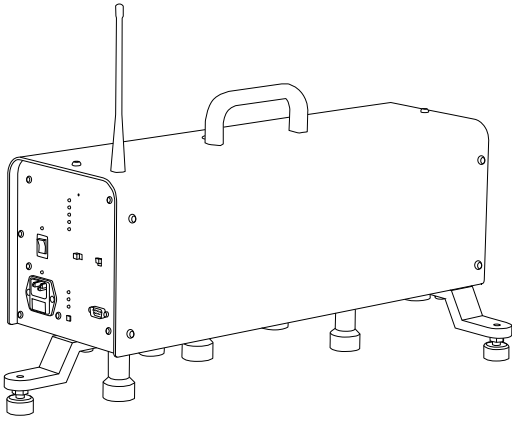
The tapping machine Nor277 has been designed to provide you with many years of safe, reliable operation.

We recommend that you take your time to read through this booklet before you start using the equipment.

For optimum use of the tapping machine we recommend that you get yourself a copy of relevant standards applicable to your tapping machine application.

Nor277

TAPPING MACHINE
for Building Acoustic applications



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4 Main parts

5 Front panel

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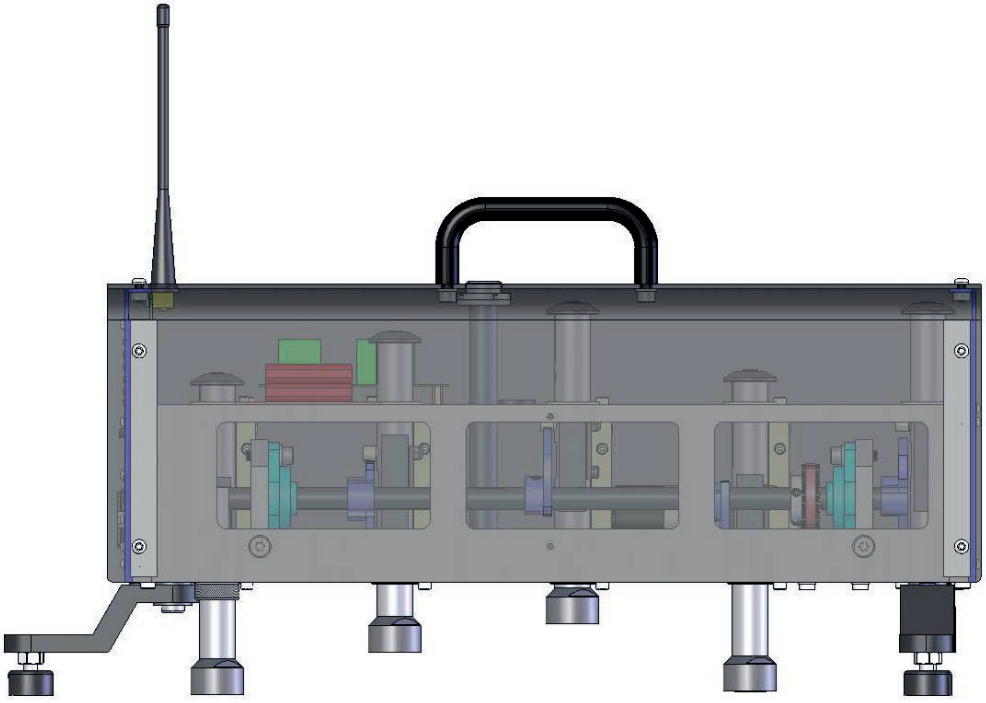
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Using the Tapping Machine Nor277

Introduction

The tapping machine Nor277 is the third generation of tapping machines from Norsonic for performing standardised impact noise tests (foot fall noise). It incorporates all the experience from the former generations into a compact, light, yet a rugged unit with the construction based on an extruded aluminium chassis. The hammers are made of hardened stainless steel, ensuring non-deformation of the hammer shape even after years in use. The unit weight is only 10 kg including the optional battery. Retractable feet ensure easy transportation and storage.

The unit has the required five hammers each weighting 500 g, with a fall height of 40 mm and 100 ms between each hammer impact. A crystal controlled servo system ensures the correct tapping frequency is maintained at all times and temperatures.

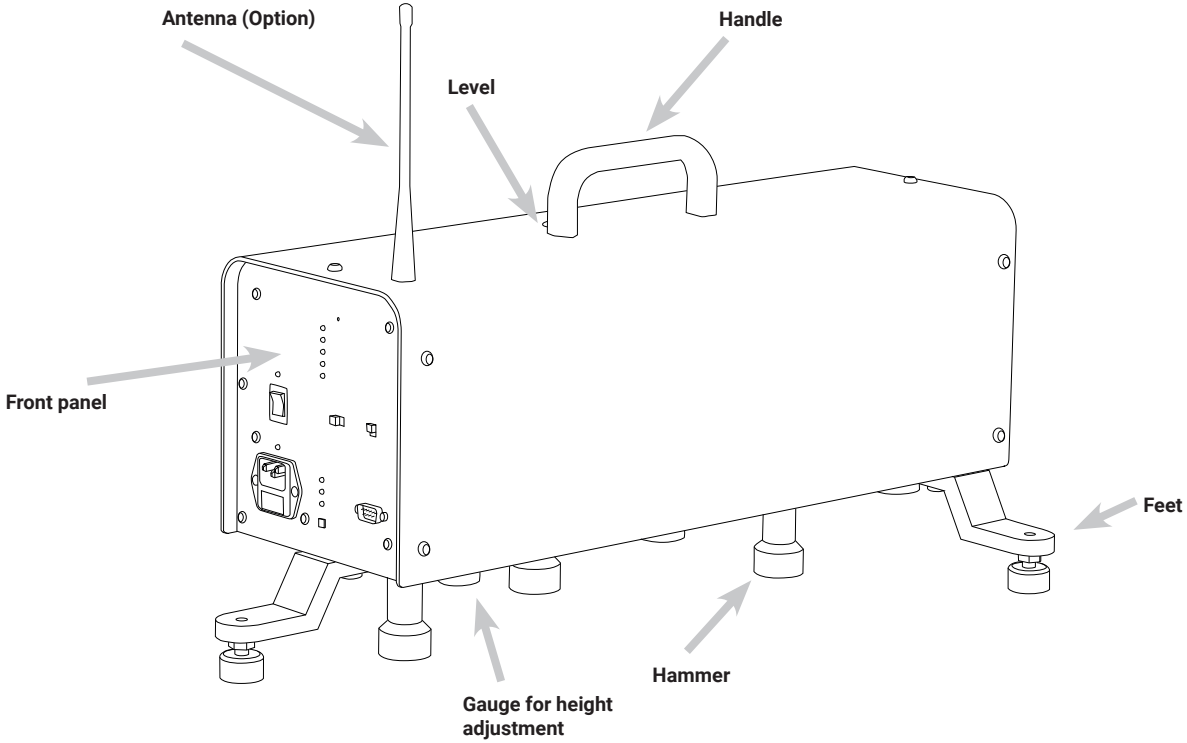
A spirit level gauge mounted on the top assists the user to obtain vertical fall direction.

Each hammer is fitted with an optical sensor to measure the impact rate and velocity for ensuring that the energy imparted into the test floor is correct. Hence the effects of any friction or misalignment are immediately apparent.

Each hammer has a LED indicator on the front panel that indicates when the impact velocity and tapping frequency are within the requirements of the standard. The user can now be assured that the excitation generated by the system conforms to the requirements of the standards and therefore concentrate on the other aspects of the measurement.



Main parts

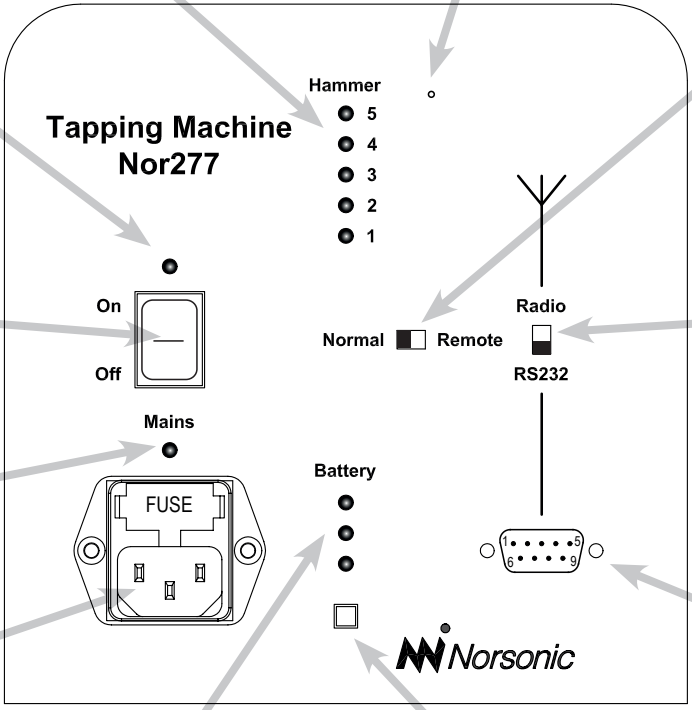

Antenna (Option)
Handle
Level
Front panel
Feet
Hammer
Gauge for height adjustment

Front panel

Hammer indicators
A LED for each hammer blinks green for each impact. The LED lights continuously red when the speed of the falling hammer is outside the requirements.

Switch for hand-switch programming

Run indicator
The LED lights green when the motor is running with the correct speed. The LED turns red when the tapping frequency is outside the requirements. If the motor is switched off by the remote control, the LED is red until the motor starts running with the correct speed again.



Normal/Remote switch
When the switch is placed in "Remote" the unit may be remotely controlled by the RS232 interface or by the optional hand-switch for start and stop of the motor.

On/Off switch
The motor starts automatically when the unit is switched On and the Normal/Remote switch is in position Normal.

Remote selection switch
Selecting between RS232 interface or the optional hand-switch for start and stop of the motor.

Mains indicator
Green LED lights as long as mains power is available, independent of setting of the On/Off switch.

Connector for serial interface
9-pin Sub D male connector

Mains inlet
If Nor277 is equipped with battery, the battery is charged while the unit is connected to mains independent of the position of the On/Off switch.

Charge condition indicator
The charge condition for the optional internal battery is displayed by three LED-indicators. When all indicators are lit, the battery is close to fully charged (> 2/3) . When the battery charge is below 1/3, only the lower LED is lightening and when the battery is close to empty, the lower LED starts blinking.

Battery check switch
Press the switch for battery status indication.

Operation

Mains or battery operation

All Nor277 tapping machines may be powered from mains. Optionally, the unit can be equipped with an internal battery (option 1) that will run the unit for more than 1 hr 15 min. Mains are automatically selected when available. When connected to mains the green LED (Light Emitting Diode) for mains indication is lit.

Normal operation

For normal operation, set the Normal/Remote switch to Normal. Use the On/Off switch for starting and stopping the tapping machine. Correct operation is indicated by green colour on all LEDs. Correct impact frequency is indicated by green colour on the Run indicator above the On/Off switch. The motor speed is monitored by the crystal controlled digital processor and the LED change from green to red if the speed deviation is more than 5%. The LED will indicate when the mean time between impacts is outside the tolerance limits. The time between the impacts from each hammer may be logged by the serial interface.

Correct speed of the falling hammers are indicated by a green blinking LED for each impact of the various hammers. If the speed of the falling hammers is outside the limits, the LED starts to light continuously red.

When the tapping machine is placed on some resilient floors (carpets) the movement of the machine may slow down the falling speed of the hammers as can be seen from red hammer indicators. If you experience this situation, load the machine or the feet of the machine to prevent the movement.

Operation controlled from the hand switch

This mode of operation requires option 2 to be installed. This option enables the user to control the On/Off without being present in the source room. Typical range is 100 m in free field, but will also transmit through a concrete wall/floor. US version is limited to 50 m due to FCC regulations.

Verify that the supplied antenna is mounted on the top of the machine.

Set the Normal/Remote switch to Remote and the Remote selection switch to Radio.

Switch On the tapping machine. The Run indicator will light red to indicate no motor speed. Press the button on the hand-switch to start the tapping. A second press will stop the operation (toggeling).

Note: The hand-switch and the tapping machined have to be paired. When delivered, this paring has already been done. An alternative hand-switch or more hand-switches may be paired to the same machine – or vice versa. See: Programming the hand-switch.

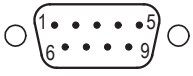
The Hand-switch allows the tapping machine to be started and stopped from remote.



Remote operation – Serial interface

The tapping machine Nor277 may be remotely controlled by a RS 232 serial interface, (9600 baud) with hardware handshake. Commands are ignored if the Normal/Remote switch is not set to Remote and the Remote selection switch to RS232.

If the computer or other controlling device has a 9-pin serial port with a male connector, use a null modem cable like Nor1463 for the connection.



Pin no	Signal	Dir
1		
2	*RD*	*In*
3	*TD*	*Out*
4		
5	*GND*	
6		
7	*RTS*	*Out*
8	*CTS*	*In*
9	*5 volt (50 mA)*	*Out*
Housing	*GND*	

Set the On/Off switch to Off for safety reasons when the unit is not in use or when the fall height of the hammer is adjusted or other adjustments or maintenance are done.

Maintenance

When delivered, the Nor277 is verified to fulfil all requirements in the referred standards including the height of the falling hammers. Some applications may require a readjustment of the height; therefore the fall height of the hammers should be checked and adjusted, if needed.

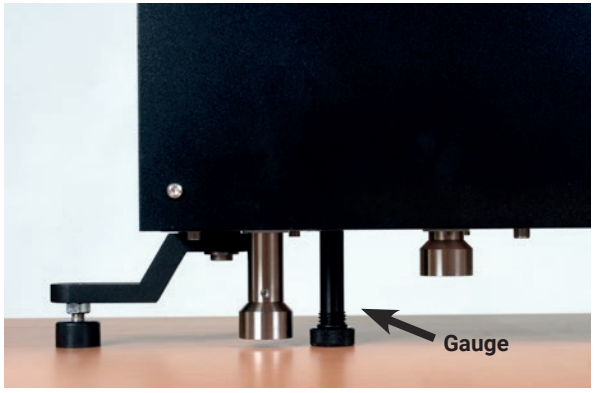
The check should be carried out on a flat, horizontal table or a horizontal floor. A tool for this is included – a rod mounted on the underside of the machine. The length of this gauge corresponds to the distance between the bottom of the tapping machine and the floor for obtaining an effective fall height of 40 mm for the hammers. Note that the lifted hammers should be 40,5 mm above the floor in order to compensate for losses due to friction. Place the gauge at the line between the hammers close to the foot to be checked (See adjacent picture).

If adjustments are needed:

1 Adjust the three feet of the tapping machine until the correct height is obtained. Make sure the machine is standing level (in both directions) while doing this.
2 Once an acceptable fall height has been reached, lock the position of each foot using the enclosed 13 mm wrench on the nut.
3 Put the fall height gauge back in place.

If the monitors for the falling hammers indicate excess friction, the hammers and the guides have to be cleaned. Since the tapping machine may be used in a variety of environmental condition it is difficult to predict how often this has to be done.

We recommend that this maintenance is done by a Norsonic service department



It is recommend that the tapping machine is calibrated by an accredited calibration laboratory at least every second year

Battery maintenance

The optional battery is of the lithium-ion type and is automatically charged while the unit is connected to mains. We recommend keeping a tapping machine in regular use connected to the mains supply when stored. This will ensure that the battery is fully charged and ready for use. The charge control will prevent the battery for being overcharged. A three step LED battery monitor tells the user about the state of charge. Charging time for an empty battery is 2 hours. The mains switch should be set to off position when charging the batteries.

No other maintenance other than charging is normally required for the battery. In case of a malfunctioning battery, the battery has to be replaced by skilled service personnel.

A fully discharged battery will be indicated by no light on the battery indicator LEDs even when the button for battery check is depressed. The test has to be done without mains connected. If the battery is fully discharged the tapping machine has to be switched On for about 20 seconds to activate the fast charging.

Tip: Set the Normal/Remote switch to Remote if you don't want the motor to start.

The Nor277 will stop functioning when the battery voltage gets too low. The unit is RPM controlled by means of a feedback system. Hence, a low battery voltage will not influence the tapping speed as long as the machine keeps running.

Programming the hand-switch
The supplied remote hand switch is pre-programmed for the supplied Nor277. Several hand switches can be programmed for one or more tapping machines or vice versa. The procedure is as follow:

- Switch on Nor277 (Place the Normal/ Remote switch in position Remote RS232 in order to stop the motor from running);
- Push a small rod (paperclip) into the tiny hole located above the switch marked radio to activates a push button (press shortly since pressing for more than 10 seconds will erase previously installed remote hand switches);
- Press and release the button located on the remote hand switch;
- Wait 10 seconds;
- Repeat the press and release on the remote hand switch;
- Wait 20 seconds;
- The hand switch is now programmed to the Nor277.

Remote commands

The remote communication is based on RS 232, which allows long cables between the computer and the tapping machine. The maximum length of cables will depend on the type of cable (capacitance) and the controlling device. It is therefore not possible to specify the maximum length, but up to 100 m has been used successfully.

If your computer does not have an RS 232 serial interface, we recommend connecting the tapping machine to the USB-port by using a commercially available USB/RS 232 adaptor.

An alternative to cable is to use a Bluetooth to RS 232 adapter. 5 volt for powering the module is available on pin 9.

All command consists of two characters (CAPITALS) followed by a space and eventually a parameter. All commands must be ended with carriage return <CR> (ascii 13). A line feed <LF> is ignored. If an unknown command is sent, the character "?" is returned.

Instructions for normal operation

Instruction	Command	Parameter	Notes
Identification	*ID*	*None*	*Returns: Nor277<CR><LF>*
Software version	*SW*	*None*	*Returns software version number*
Start	*ST*	*None*	*Starts normal operation*
Stop	*SP*	*None*	*Stops the motor*

Making Measurements

A measurement according to the ISO 16283 part 2 will normally yield repeatable results when the room volume exceeds 25m^3.

Do as follows:

1. Choose minimum four positions at random on the floor. No position should be closer to the room boundaries (the walls) than 1.0 metre.
   In cases of non-isotropic floor constructions (as will be the case with rib beam constructions), more positions may be required.
2. The Nor277 should be oriented at 45° to the direction of the beams or ribs
3. The measurement of impact noise is based on absolute sound level measurements (as opposed to e.g. the relative measurements used when capturing decays for reverberation time calculations). Hence, you should calibrate your measuring equipment before you start making measurements. Consult the documentation accompanying the rest of your equipment.
4. Measure the background noise level in the receiving room. Use a bandwidth of 1/3 octave bands in the range 100 Hz to 3.15 kHz. This is the standard range for building acoustics measurements.
5. In the sending room, start the tapping machine and verify that the excitation level is at least 10 dB above the background noise level. Check this for each individual frequency band. If this requirement fails to be met, special precautions must be taken.
6. In the receiving room measure the sound level for the different tapping machine positions. For each tapping machine position in the sending room, minimum two randomly distributed microphone positions is chosen in the receiving room.
   The measuring time should always exceed 5 seconds.
   No microphone position should be closer to the room boundaries than 0.5 m.
   Alternatively a rotating microphone boom (available separately from Norsonic AS) may be used. A minimum sweep radius of 0.7 metre is then required. The plane of the traverse should be inclined relative to the room boundaries and the microphone should never be closer to any of the room boundaries than 0.5 metre.
   The averaging time when measuring with a rotating boom should be equal to the traverse time of the boom, but never shorter than 30 seconds.
7. Sequentially select, measure and average the results from the other tapping machine positions in order to average out local phenomena.
8. Measure the reverberation times for the individual 1/3 octave band frequencies in the receiving room. At least three positions are required and at least two measurements should be made in each position.

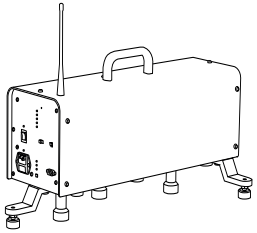
The equivalent absorption area A may now be calculated from A = [0.163 × V]/T and the normalised impact sound pressure level L'_n may then be calculated from:

$$L'_n = L_i + 10 \times \log(A/A_0)\ [dB]$$

in which A_0 equals 10 m^2. You will now be able to calculate $L_{n,w}$ as described in ISO 717.

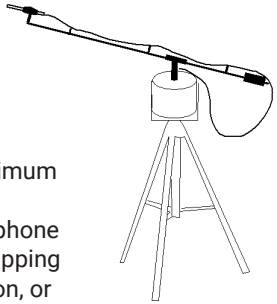
SENDING ROOM

Use minimum four randomly selected positions on the floor.



The tapping machine should be oriented 45° to the direction of beams or ribs

RECEIVING ROOM



Use one of minimum four randomly selected microphone positions per tapping machine location, or use a rotating boom



Specifications

Nor277 fulfil the requirements in the following standards:

ISO 10140-5:2021: Acoustics - Laboratory measurement of sound insulation of building elements - Part 5: Requirements for test facilities and equipment.
ISO 16283-2:2020: Acoustics - Field measurement of sound insulation in buildings and of bulidings elements -
Part 2: Impact sound insulation
ASTM E492-22: Standard Test Method for Laboratory Measurement of Impact Sound Transmission Through Floor-Ceiling Assemblies Using the Tapping Machine
ASTM E1007-21: Standard Test Method for Field Measurement of Tapping Machine Impact Sound Transmission Through Floor-Ceiling Assemblies and Associated Support Structures

Hammers

Five in line, (100 ±1) mm between each hammer
Single hammer weight: (500 ± 4) g
Diameter: 30 ± 0.2 mm
Face curvature: 500 ± 10 mm
Effective fall height: 40 mm (adjustable ±5 mm). Extra drop below impact plane (40 mm) is at least 4 mm.

Tapping frequency

Each hammer 2 times per second, Sequence: 1-3-5-2-4
Mean Time between impacts: 100 ± 5 ms
Successive time between impacts: 100 ± 20 ms

Power

85 – 264 VAC, 47 – 63 Hz, Fuse: 2A
Power consumption: Max 30 W

Battery operation *(Option 1)*

Operation from built-in Lithium-Ion rechargeable battery.
Battery capacity: Typical 1 hr 15 min..
Battery charging time: 3 hours (Machine in Off). The battery is automatically charged when the unit is connected to the mains input.

Digital interface: RS232, 9600 baud
Connector: 9-pin Sub D
Supplied power: 5 volt on pin 9 for supply of external modules, max 50 mA.

Dimensions and weight

WxHxD feet retracted: 165x230x495 mm (6,5x9,1x19,5”)
WxHxD feet extended: 265x230x495 mm (10,4x9,1x19,5”)
+50 mm (H) including handle (2”)
Weight: 10 kg (22 lbs)

Environmental

Operation: -10 to +40 deg C, < 90% RH
Storage: -30 to + 70 deg C, < 90%RH

Included options:

Option 1: Battery operation
Option 2: Remote Control
Delivered with NCL Accredited calibration

Transmitting Frequency

433,92 MHz, CE compliant for use in Europe.
315 MHz, FCC compliant for use in USA.
Transmitting range: 100m (USA: 50m)

Accessories included

Mains cable, 13 mm wrench, Gauge for height adjustment

Optional accessories

Carrying/Shipping Case Nor1336

Specifications subject to change without further notice.

LITHIUM CELL/BATTERY TEST SUMMARY

IN ACCORDANCE WITH SUB-SECTION 38.3
OF MANUAL OF TESTS AND CRITERIA

ANSMANN®

N/A = Not Applicable

1. Name of cell / battery
2447-3030-20 2S1P

2. Manufacturer of cell / battery / product	
Name	Ansmann AG
Address	Industriestr. 10, 97959 Assamstadt
Phone	+49 6294 4204-0
Email	info@ansmann.de
Website	www.ansmann.de

3. Test laboratory of cell / battery / product	
Name	Pony Testing International Group
Address	PONY HQ Building:Building 1, No.66 Jindai Road, Zhongguancun Environmental Protection Park
Phone	400-819-5688
Email	pony@ponytest.com
Website	www.ponytest.com

4. ID-number and date			
Unique test report identification number	MDIM2AYU536957A21	Date of test report	12.12.2016

DESCRIPTION OF CELL / BATTERY

5. Mark the type of cell/battery with an "•"			
○	Lithium ion cell	Lithium metal cell	○
◉	Lithium ion battery	Lithium metal battery	○

6. Parameters	Cell	Battery
Mass in gram (g):		102
Lithium ion: Indicate watt-hour rating (Wh):		25,53
Lithium metal: Indicate lithium metal content in gram (g):		1,55

7. Physical description of cell / battery
Lithium-Ion

LITHIUM CELL/BATTERY TEST SUMMARY

IN ACCORDANCE WITH SUB-SECTION 38.3
OF MANUAL OF TESTS AND CRITERIA

ANSMANN®

Name of cell/battery (taken from field 1)
2447-3030-20 2S1P

8. Model numbers
2447-3030-20; 2447-3030-20-520; 2447-3030-220

TESTS AND RESULTS

9. List of tests conducted and results - Mark N/A, pass or fail with an "•"	**N/A**	**pass**	**fail**
T1 - Altitude simulation	○	◉	○
T2 - Thermal Test	○	◉	○
T3 - Vibration	○	◉	○
T4 - Shock	○	◉	○
T5 - External Short Circuit	○	◉	○
T6 - Impact / Crush	○	◉	○
T7 - Overcharge	○	◉	○
T8 - Forced Discharge	○	◉	○
T6 - Impact Cell	○	◉	○
T8 - Forced Discharge Cell	○	◉	○

10. Reference to assembled battery testing requirements		
Information UN-Test Cell: UN Test Manual of Test and Criteria ST/SG/AC.10/11/Rev.5 Amend.2 ID-number and date QAE-EF02-150313-CY18650MJ1 2015.03.13	**N/A**	

11. Reference to the revised edition of the Manual of Tests and Criteria used and to amendments thereto
ST-SG-AC10-11-Rev.6

12. The manufacture of the cell / battery is in accordance with the documented quality management system as required by the regulations.

13. Place, Date	**14. Title, Surname, First name**	**15. Company stamp and signature**
Assamstadt	Adrian Selke	Selke, Adrian Digital unterschrieben von Selke, Adrian Datum: 2019.12.02 10:28:49 +01'00'

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info@norsonic.com
www.norsonic.com

Declaration of Conformity

WE, NORSONIC AS, GUNNERSBRÅTAN 2, TRANBY, NORWAY, DECLARE UNDER OUR SOLE RESPONSIBILITY THAT THE PRODUCT:

Tapping Machine Nor277

to which this declaration relates, is in conformity with the following standards or other normative documents:

Safety	:	EN 61010-1:2010/A1:2019 Portable equipment and pollution category 2
EMC	:	EN 61000-6-3; 2007/A1:2011, EN 61000-6-2; 2019
RoHS	:	Directive 2011/65/EU, 2015/863/EU
WEEE	:	Directive 2012/19/EU
Performance comply with	:	ISO 10140-5:2021, ISO 16283-2:2020 ASTM E492-22 , ASTM E1007-21

This product has been manufactured in compliance with the provisions of the relevant internal Norsonic production standards. All our products are tested individually before they leave the factory.

This Declaration of Conformity does not affect our warranty obligations.

Tranby, Mars 2023

Jens Petter Ringvold
Cheif Engineer



Norsonic

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Norsonic AS supplies a complete range of instrumentation for acoustics – from sound calibrators, microphones and preamplifiers; via small handheld sound level meters to advanced, yet portable, real time analysers, but also spectrum shapers, building acoustics analysers and complete community, industry and airport noise monitoring systems. Contact your local representative or the factory for information on our complete range of instrumentation.